

CHECK THE PARTS RECEIVED IN THE KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING, CONTACT NATIONAL VENDORS' PARTS DEPARTMENT IMMEDIATELY.

Read these instructions carefully before installing the kit.

Retain these instructions for part numbers and for future reference.

PART NUMBER	DESCRIPTION	QTY
6237080	Nozzle - Dispensing - FD Coffee	1
6237046	Plug - Auger	1
6237163	Instructions - Installation	1

INSTALLATION INSTRUCTIONS FOR THE KIT

Refer to Figure 1.

1. Remove the canister from the machine
2. Place the canister on its' side and tap the nozzle lightly on the side in order to remove it from the canister.
3. Pull the spring clip off the back end of the auger shaft.
4. Remove the auger from the canister by turning it clockwise as if you were unscrewing it. This is necessary to get the auger past the mixing wheel teeth.

Refer to Figure 2.

5. Put the auger you removed from the canister into a vise with the front end up. To prevent damage to the auger plug (6237046), place a block of wood over the tube then drive the new auger plug into the auger until the plug is flush with the end of the auger.
6. Remove the auger assembly from the vise and continue with step 7.

Refer to Figure 3.

7. Insert the new auger assembly into the front of the canister and turn the auger counterclockwise to pass the mixing wheel teeth. Insert the auger until the retaining ring rests against the rear of the canister.
8. Put the spring clip on the auger in the retaining slot.

9. There is a large and a small tab in the nozzle opening of the canister. There are corresponding slots in the nozzle. Align the tabs with the slots and press the new nozzle (6237080) into the canister.

10. Place the canister into the machine.

11. The product default times are incorrect for the new auger assembly. The motor run times are approximately twice as long as the default times. Use the product weights from Table D 1 in the Hot Drink Center Operator's Guide as a reference while adjusting the times for product throws.

12. The default water throw times for chocolate are incorrect for the new auger assembly. The following water throw times should be used In place of the default times:

CUP SIZE IN OUNCES	5	7	8-1/4	9	10	12
THROW TIME IN SECONDS	5.90	8.20	9.65	10.20	11.70	14.80

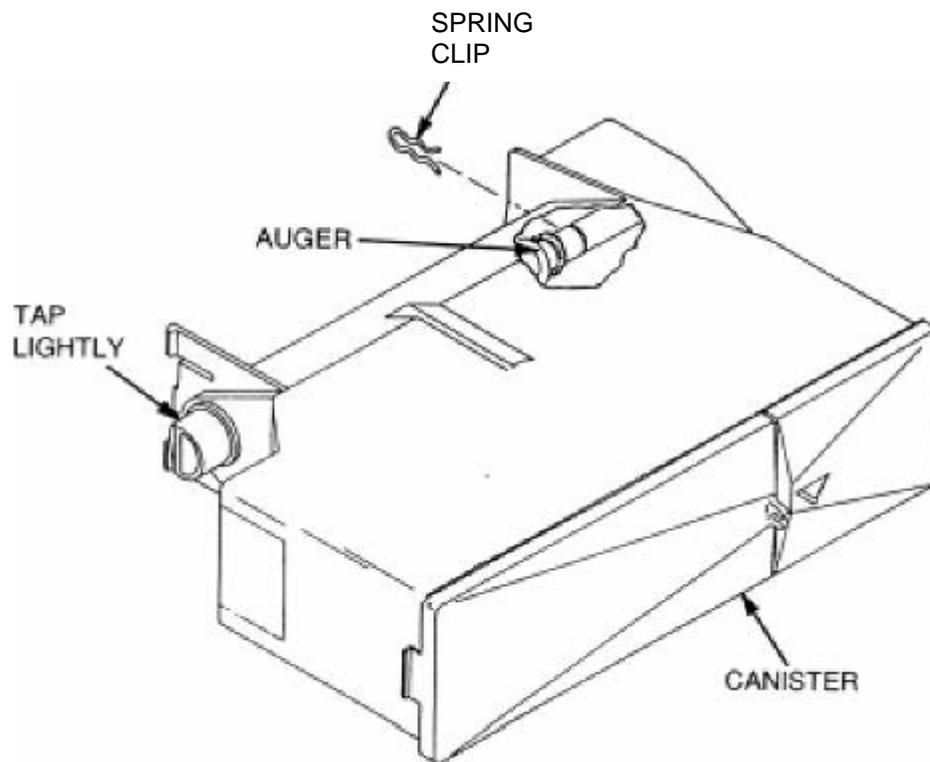
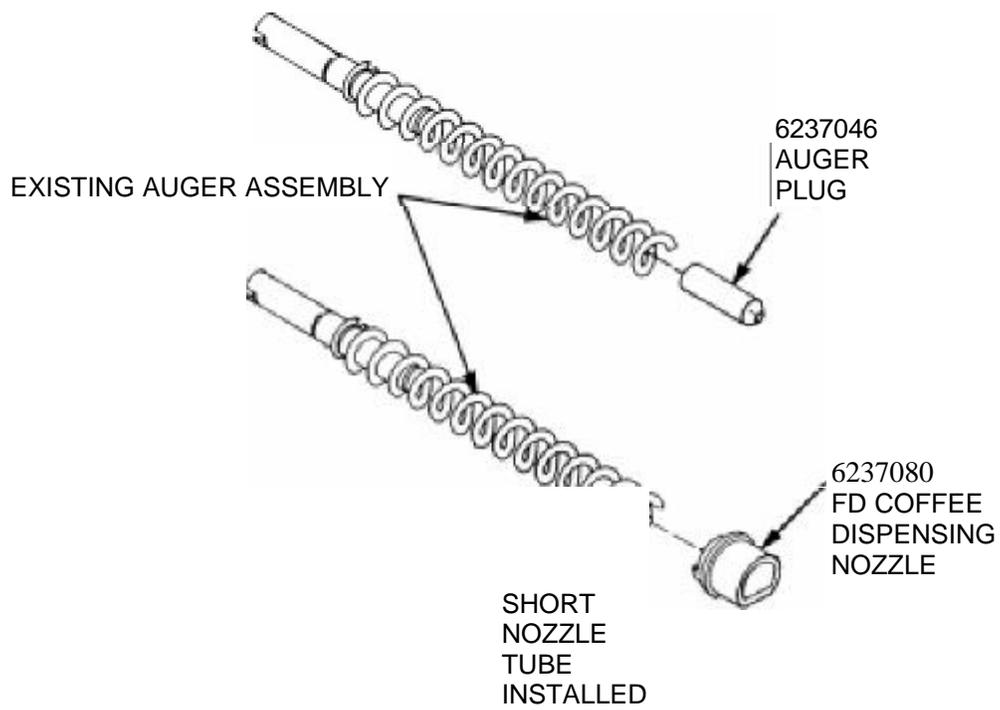


Figure 1.



ASSEMBLY OF AUGER AND TUBE FOR
CHOCOLATE OR 6TH PRODUCT

Figure 2.

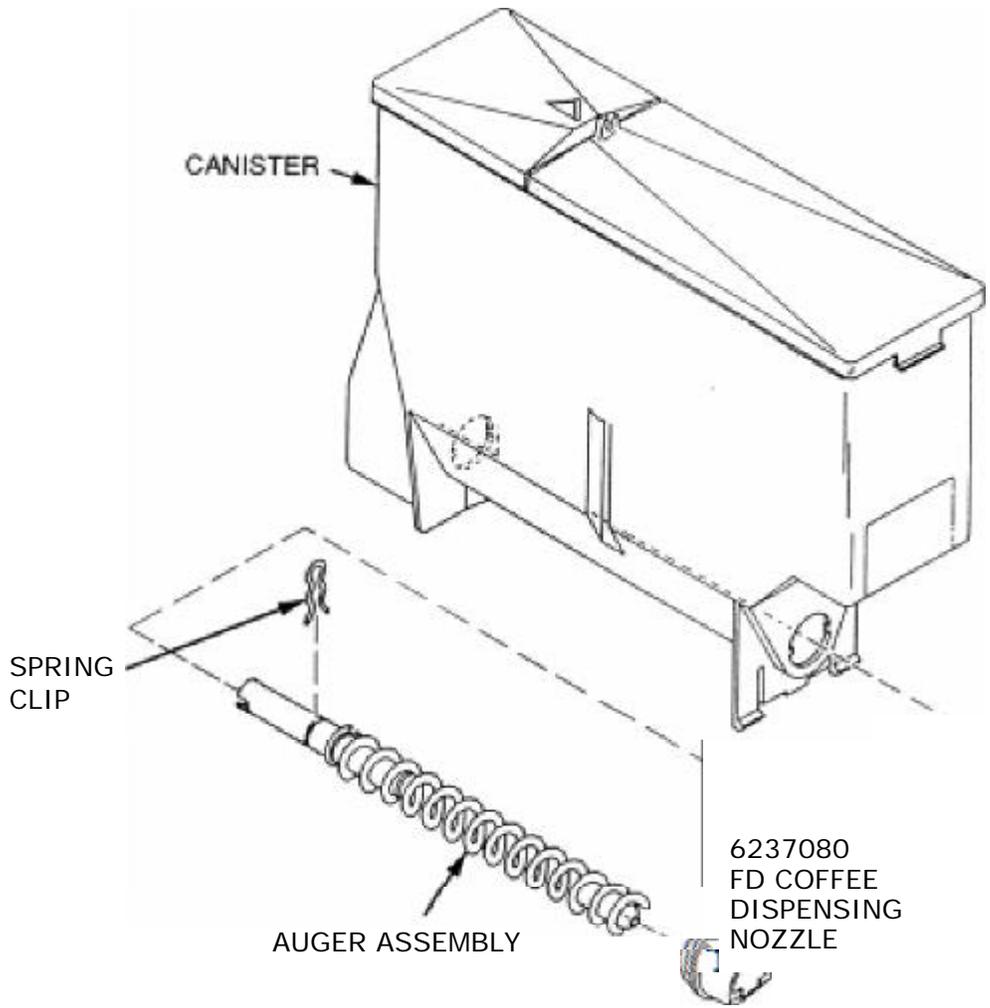


Figure 3.